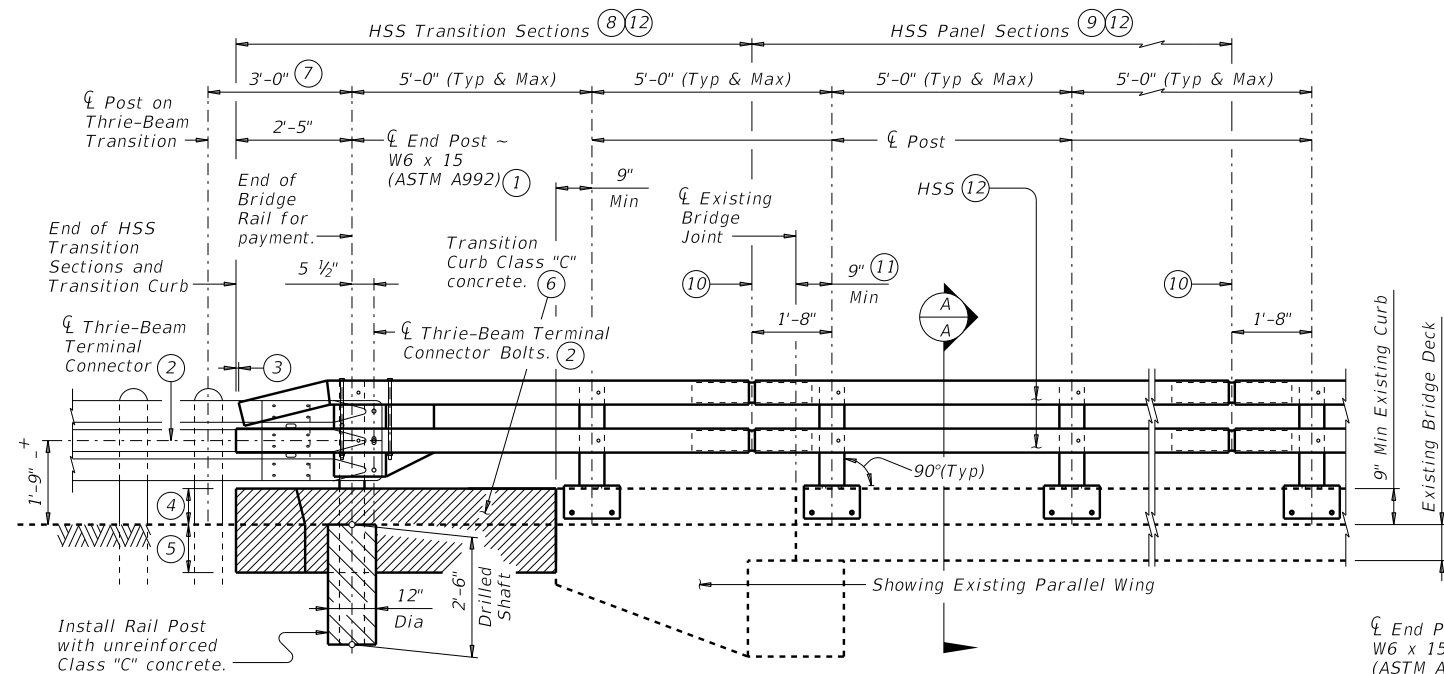
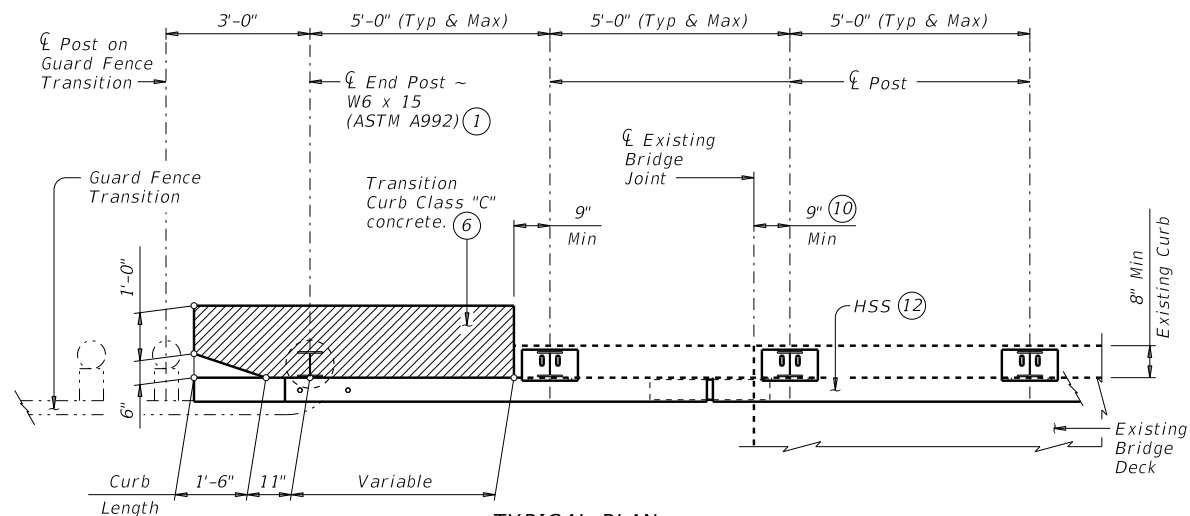


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TYPICAL ROADWAY ELEVATION

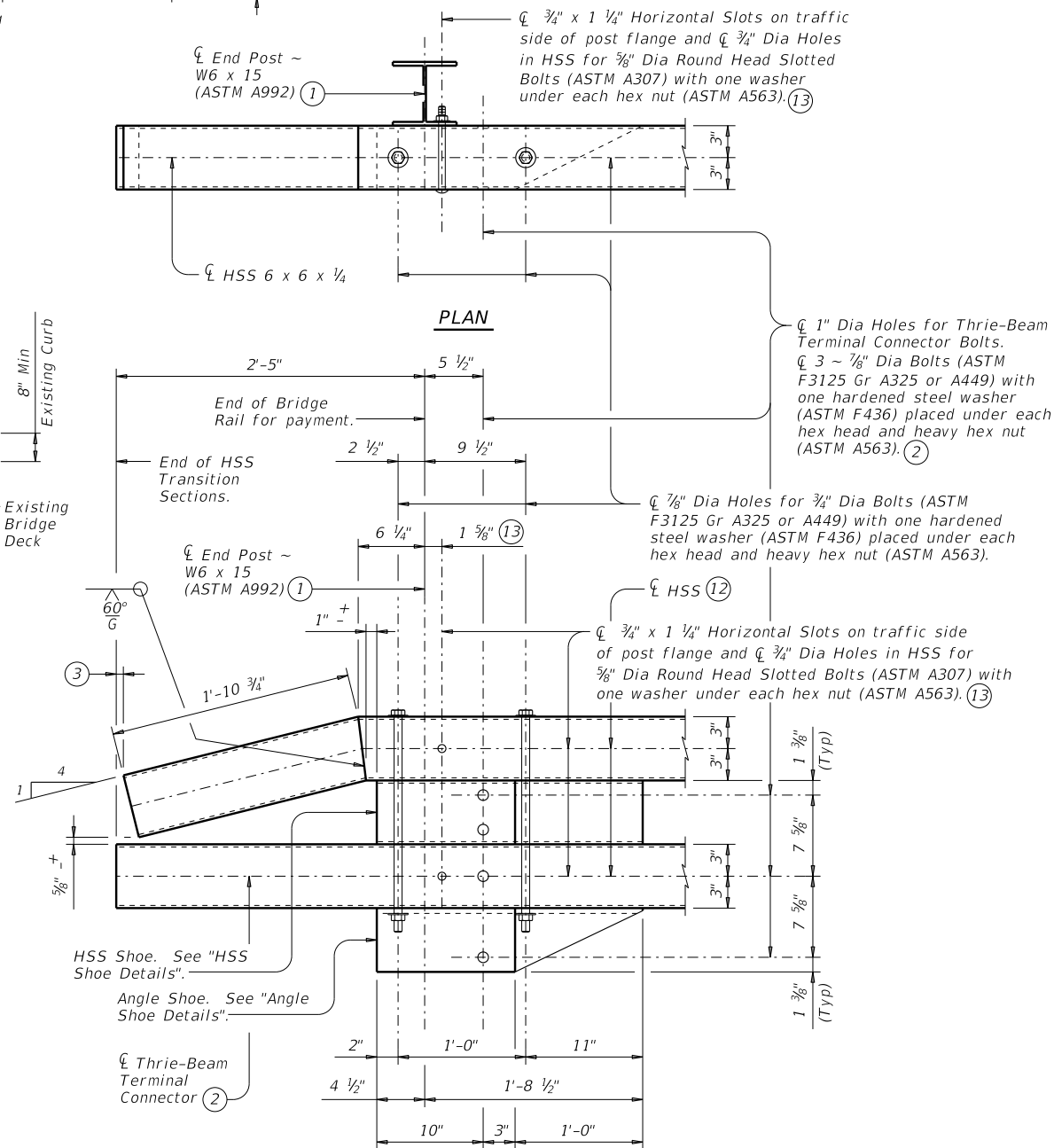


TYPICAL PLAN

EXAMPLE "A" RETROFIT WITH PARALLEL WING

(Showing 9" high and 8" wide curbs, higher and wider curbs similar)

- 1 Post length = Top of rail elevation minus bottom of drilled shaft elevation.
- 2 Terminal Connectors and associated hardware are to be paid for under the Item "Metal Beam Guard Fence". Attach the appropriate Metal Beam Guard Fence Transitions or Downstream Anchor Terminal to the bridge rail using 3 bolts as shown, and extend along the embankment.
- 3 Top HSS can be shorter than bottom HSS $\frac{5}{8}$ " plus or minus.
- 4 Match existing bridge curb height.
- 5 Cast transition curb 1'-0" into soil or top of concrete approach slab. Remove any asphaltic concrete or mow strip if present.
- 6 Match existing bridge curb face on traffic side of transition curb. Transition curb 6" x 1'-6" taper will remain vertical.
- 7 Showing first post for a TL-3 rated guard fence transition. First post for a TL-2 rated guard fence transition or a guard fence downstream anchor terminal is 4'-4 $\frac{3}{4}$ ".
- 8 HSS Transition Sections must have one soil mounted end post embedded in an unreinforced, Class "C" concrete drilled shaft as shown, and a minimum of one curb mounted post per transition section.
- 9 HSS Panel Sections must have a minimum of three posts and a maximum of eight posts per panel section.
- 10 \varnothing HSS Expansion Joint or \varnothing HSS Splice Joint as required.
- 11 Use 9" minimum for both expansion joints and construction/controlled joints.
- 12 HSS 6 x 6 x $\frac{1}{4}$ (ASTM A1085 or A500 Gr C).
- 13 May be placed on either side of W6 x 15 web.



ROADWAY ELEVATION

HSS TRANSITION SECTION END DETAILS

Thrie-Beam Terminal Connector not shown for clarity.

CONSTRUCTION NOTES:

Field verify dimensions before commencing work and ordering materials.

Provide Type VIII epoxy mortar under post base plates if gaps larger than $\frac{1}{16}$ " exist.

One shop splice per rail member section is permitted with minimum 85 percent penetration.

The weld may be square groove or single vee groove.

Round or chamfer exposed edges of HSS rail, rail post and plate to approximately $\frac{1}{16}$ " by grinding.

Test adhesive anchors in accordance with Item 450.3.3, "Tests". Test 3 anchors per 100 anchors installed. Perform corrective measures to provide adequate capacity if any of the tests do not meet the required test load. Repair damage from testing as directed.

Submit erection drawings showing panel lengths, splice locations, post placement, anchor bolt locations and adhesive anchor test data to demonstrate pullout strength to the Engineer for approval. Shop drawings are not required.

MATERIAL NOTES:

Galvanize all metal components of steel rail system.

Provide Grade 60 reinforcing steel.

Provide Class "C" concrete. As an alternate, provide Class "K" concrete, or a Type A-2 or Type C concrete repair material per DMS-4655 "Concrete Repair Materials". Do not use Type "B" (Ultra-Rapid) concrete repair materials.

Anchor bolts must be $\frac{3}{4}$ " Dia ASTM A193 Gr B7 or ASTM A449 fully threaded rods with one heavy hex nut and one hardened steel washer (ASTM F436) each. Nuts must conform to ASTM A563 requirements. Embed fully threaded rods into concrete curb using a Type III, Class C, D, E, or F anchor adhesive. Minimum adhesive anchor embedment depth is 6 $\frac{3}{4}$ ". Anchor adhesive chosen must be able to achieve a basic bond strength in tension, Nba, of 30 kips. Submit signed and sealed calculations or the manufacturer's published literature showing the proposed anchor adhesive's ability to develop this load to the Engineer for approval prior to use. Anchor installation, including hole size, drilling, and clean out, must be in accordance with Item 450, "Railing".

GENERAL NOTES:

This retrofit railing has been successfully evaluated by full-scale crash test to meet MASH TL-3 criteria. This retrofit railing can be used for speeds of 50 mph and greater when a TL-3 rated guard fence transition is used. When a TL-2 rated guard fence transition is used, this rail can only be used for speeds of 45 mph and less.

Rail anchorage details shown on this guide may require modification for select structure types.

See "Section A-A" for limits on existing overlay/seal coats thickness based on existing curb height.

This rail is to be paid for as "Retrofit Rail (Ty T131RC)" under Item 451 "Retrofit Railing".

Average weight with no overlay: 55 plf (9", 11" & 12" Curbs)
53 plf (18" Curbs)

Cover dimensions are clear dimensions, unless noted otherwise.

This sheet is to be used as a guide for preparing project-specific details to retrofit existing curved structures. Details with appropriate notes from this guide should be prepared for the specific application. Dimensions of existing slab thickness, curb widths, curb heights, curb slopes, and overlay/seal coats thickness, must be shown. Particular care should be taken in identifying the bridge abutment wingwall conditions and providing for proper reinforcement anchorage and approach guard fence post positioning. This sheet may not be used without modification. The details shown may need to be amended if the exact existing condition is not covered. In all cases, details and notes not required must be crossed out or eliminated, "(MOD)" added, the phrase "(Not to be used as a standard)" removed, and the sheet sealed and signed.

SHEET 1 OF 4



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RETROFIT GUIDE FOR T131RC RAIL ON CURBS

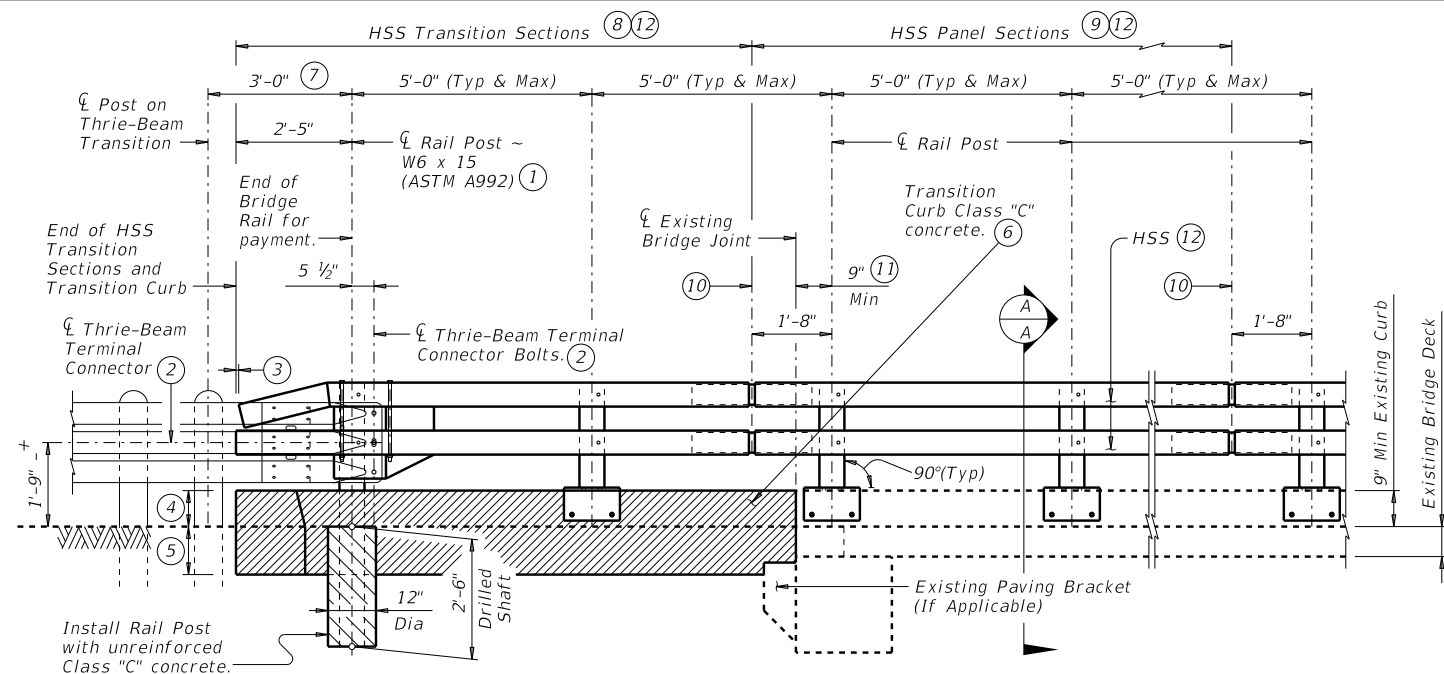
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TYPE T131RC

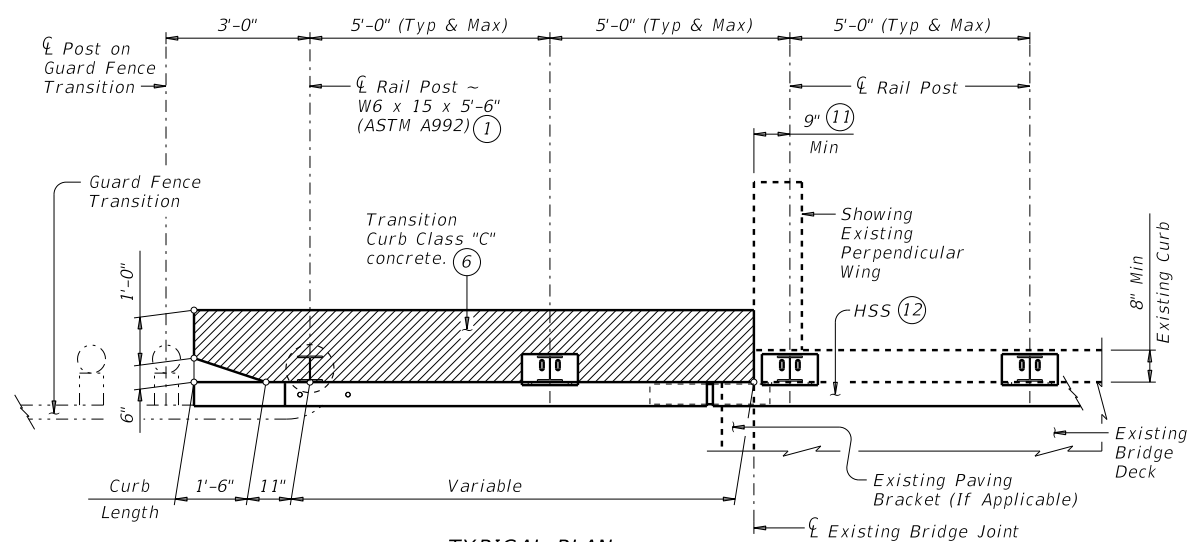
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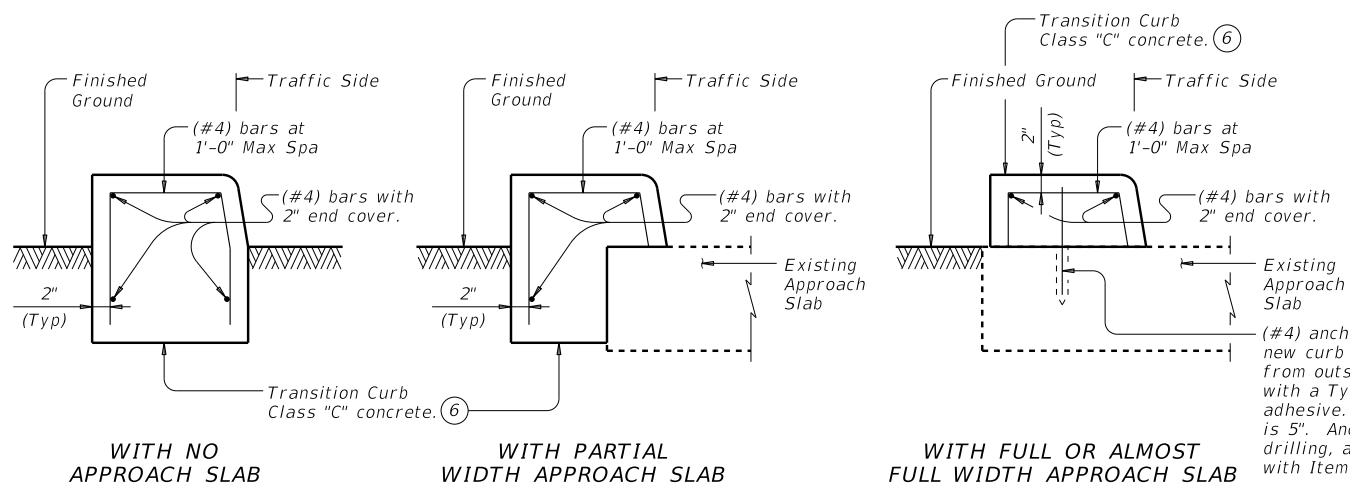
TYPICAL ROADWAY ELEVATION



TYPICAL PLAN

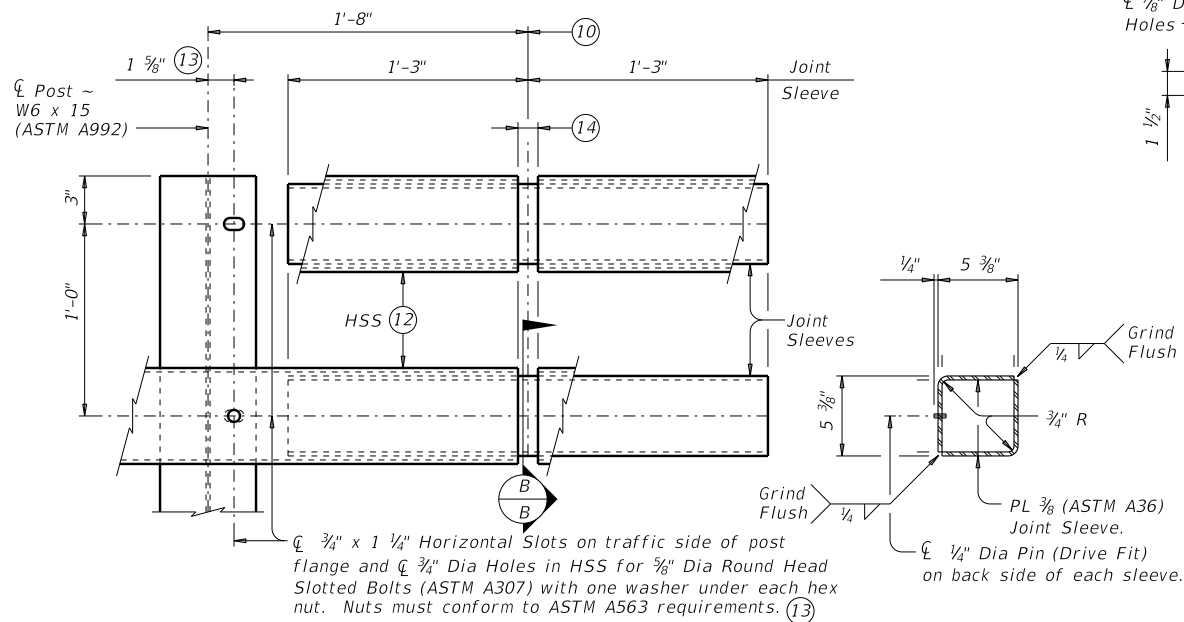
EXAMPLE "B" RETROFIT WITH PERPENDICULAR WING

(Showing 9" high and 8" wide curbs, higher and wider curbs similar)



EXAMPLES OF TRANSITION CURB SECTIONS

- 1 Post length = Top of rail elevation minus bottom of drilled shaft elevation.
- 2 Terminal Connectors and associated hardware are to be paid for under the Item "Metal Beam Guard Fence". Attach the appropriate Metal Beam Guard Fence Transitions or Downstream Anchor Terminal to the bridge rail using 3 bolts as shown, and extend along the embankment.
- 3 Top HSS can be shorter than bottom HSS $\frac{1}{8}$ " plus or minus.
- 4 Match existing bridge curb height.
- 5 Cast transition curb 1'-0" into soil or top of concrete approach slab. Remove any asphaltic concrete or mow strip if present.
- 6 Match existing bridge curb face on traffic side of transition curb. Transition curb 6" x 1'-6" taper will remain vertical.
- 7 Showing first post for a TL-3 rated guard fence transition. First post for a TL-2 rated guard fence transition or a guard fence downstream anchor terminal is 4'-4 $\frac{3}{4}$ ".
- 8 HSS Transition Sections must have one soil mounted end post embedded in an unreinforced, Class "C" concrete drilled shaft as shown, and a minimum of one curb mounted post per transition section.
- 9 HSS Panel Sections must have a minimum of three posts and a maximum of eight posts per panel section.
- 10 \varnothing HSS Expansion Joint or \varnothing HSS Splice Joint as required.
- 11 Use 9" minimum for both expansion joints and construction/controlled joints.
- 12 HSS 6 x 6 x $\frac{1}{4}$ (ASTM A1085 or A500 Gr C).
- 13 May be placed on either side of W6 x 15 web.
- 14 Place HSS Expansion Joints in rail at every slab Expansion Joint. For Expansion and Splice Joints openings, use the greater of 1" or (slab opening plus $\frac{1}{2}$ ").

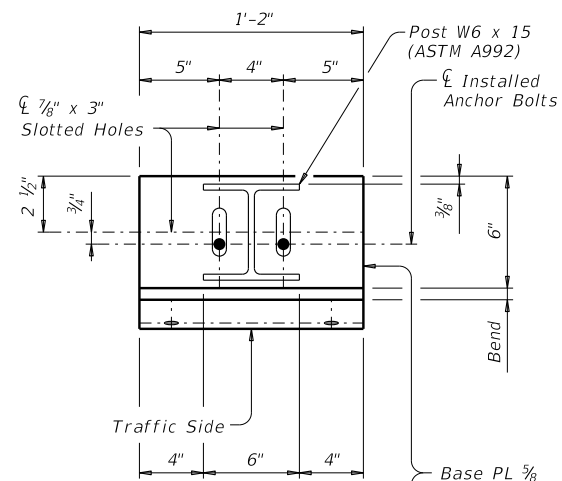


TYPICAL POST CONNECTION AND SPLICE DETAIL FOR HSS

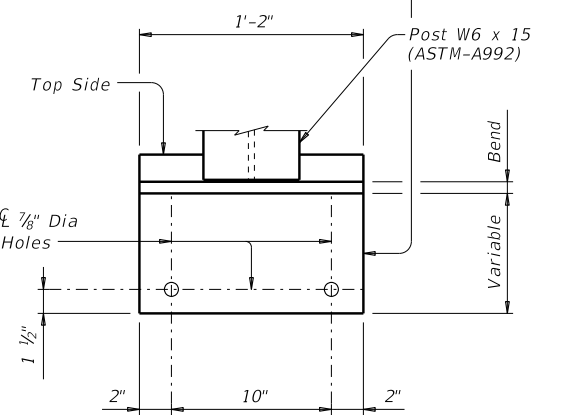
Showing post with HSS and HSS splice.

SECTION B-B

Showing typical joint sleeve.




TOP VIEW



FRONT VIEW

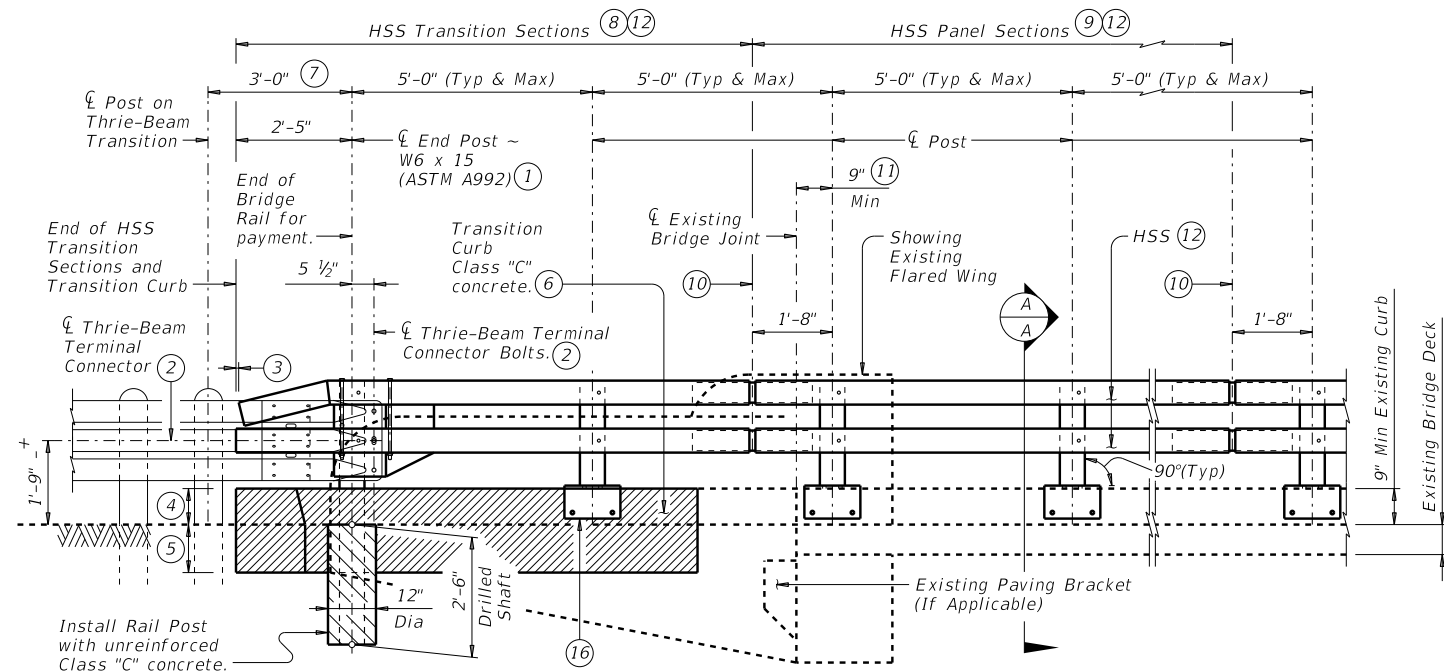
BASE PLATE DETAILS

SHEET 2 OF 4

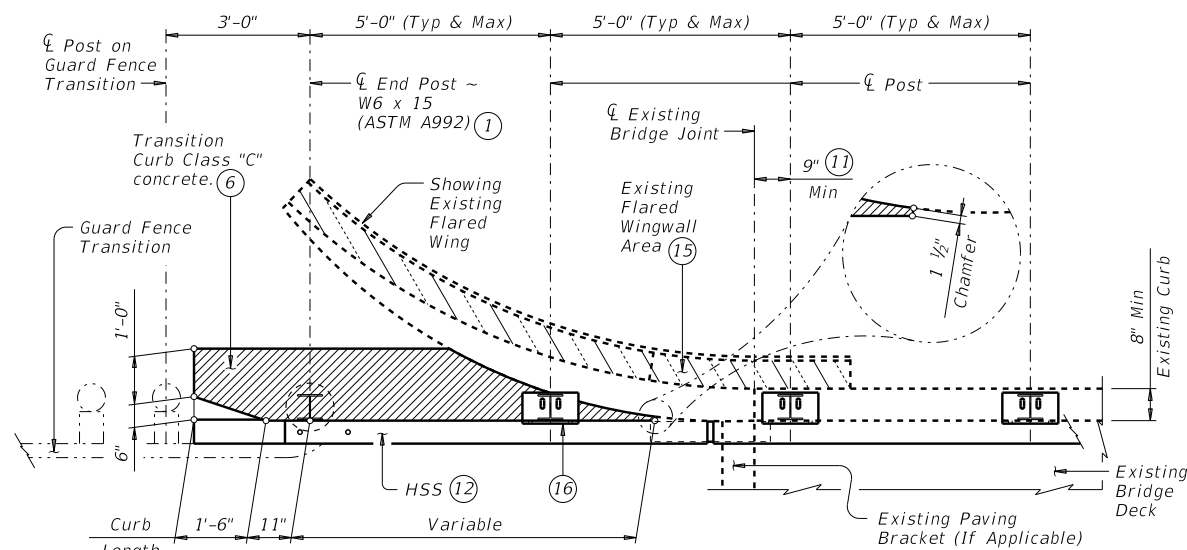
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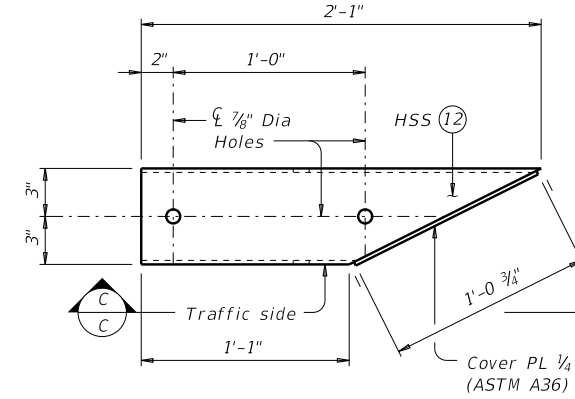
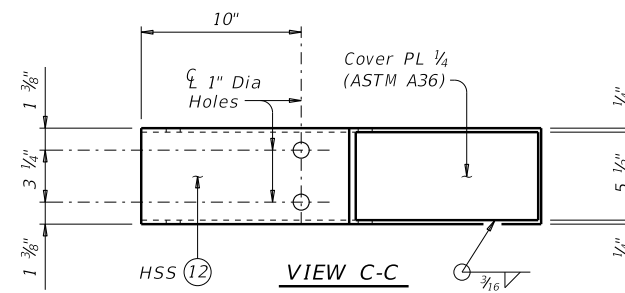
TYPICAL ROADWAY ELEVATION



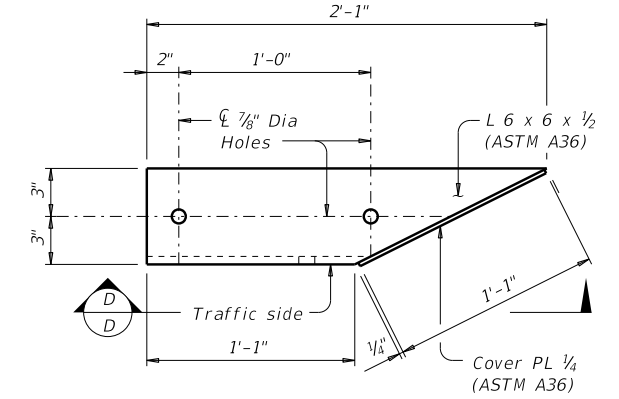
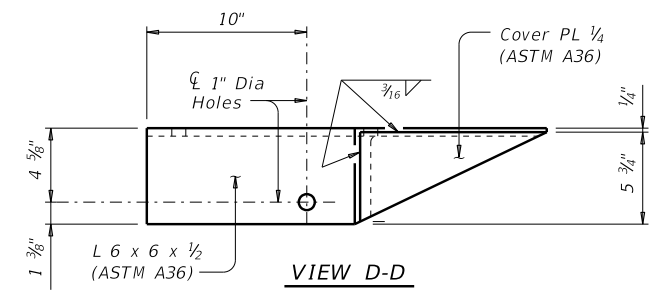
TYPICAL PLAN

EXAMPLE "C" RETROFIT WITH FLARED WING

(Showing 9" high and 8" wide curbs, higher and wider curbs similar)



HSS SHOE DETAILS




ANGLE SHOE DETAILS

Angle Shoe shown is detailed for one side only, other side similar. For other side shoe must be built for opposite hand.

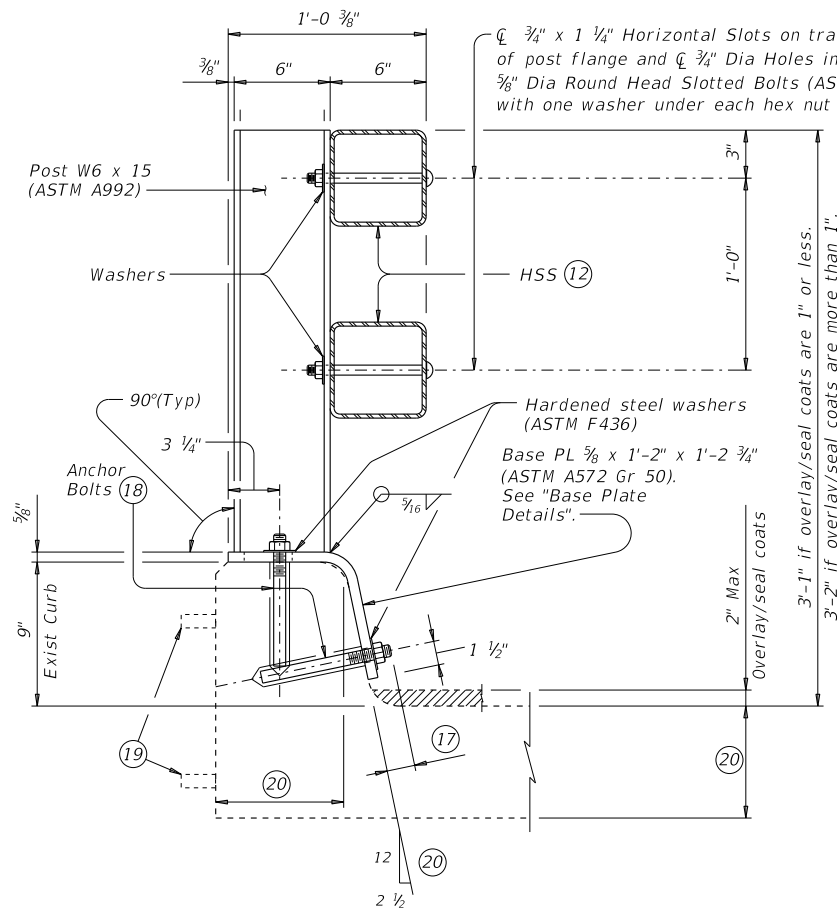
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- 5 Cast transition curb 1'-0" into soil or top of concrete approach slab. Remove any asphaltic concrete or mow strip if present.
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- 7 Showing first post for a TL-3 rated guard fence transition. First post for a TL-2 rated guard fence transition or a guard fence downstream anchor terminal is 4'-4 3/4".
- 8 HSS Transition Sections must have one soil mounted end post embedded in an unreinforced, Class "C" concrete drilled shaft as shown, and a minimum of one curb mounted post per transition section.
- 9 HSS Panel Sections must have a minimum of three posts and a maximum of eight posts per panel section.
- 10 HSS Expansion Joint or HSS Splice Joint as required.
- 11 Use 9" minimum for both expansion joints and construction/controlled joints.
- 12 HSS 6 x 6 x 1/4 (ASTM A1085 or A500 Gr C).
- 15 Remove all existing structure area from top of existing curb. Cut and grind flush all existing reinforcing extending from top of existing curb and paint ends with two coats of zinc-rich paint conforming to the Item "Galvanizing".
- 16 When post is mounted to the transition curb on flared wings as shown, transition curb must be supported laterally by the existing wingwall/curb.

SHEET 3 OF 4

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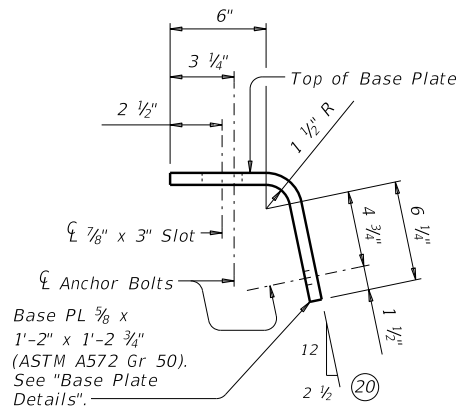
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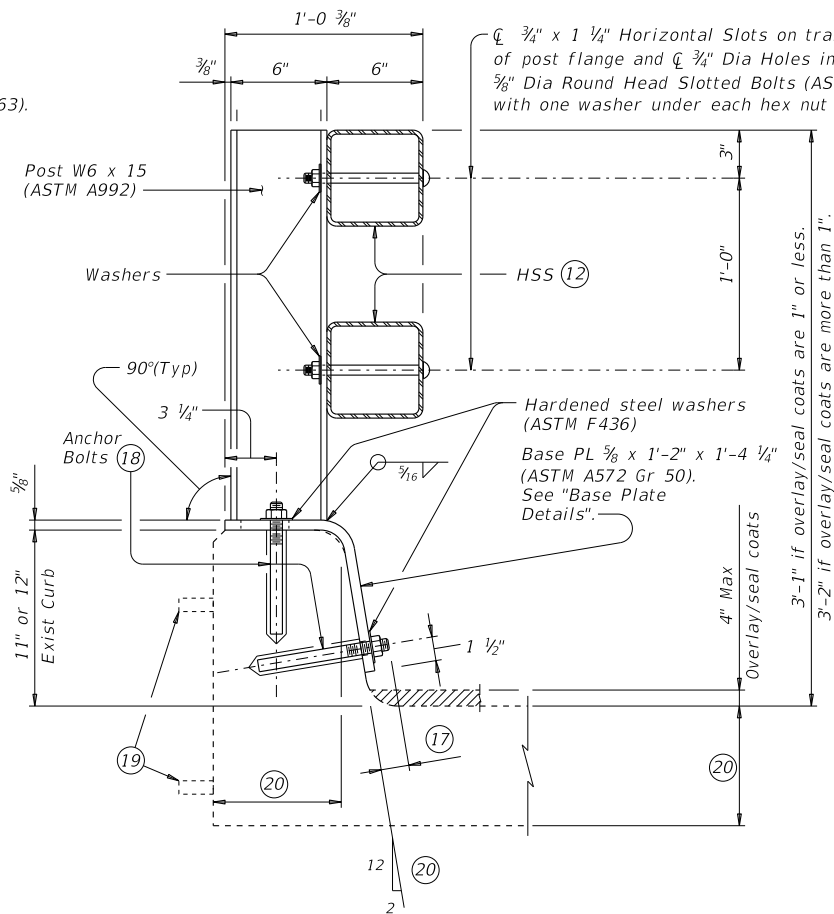


SECTION A-A OF 9" HIGH CURBS

(Showing example of 8" Min width curb, wider curbs similar)

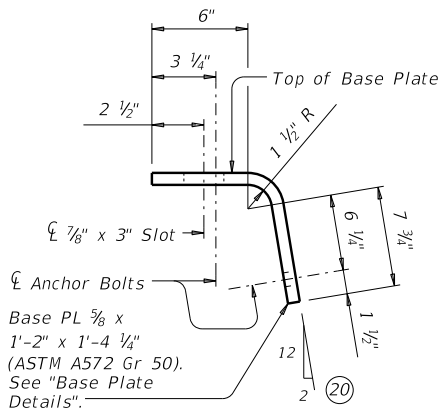


9" HIGH CURB BASE PLATE DETAIL

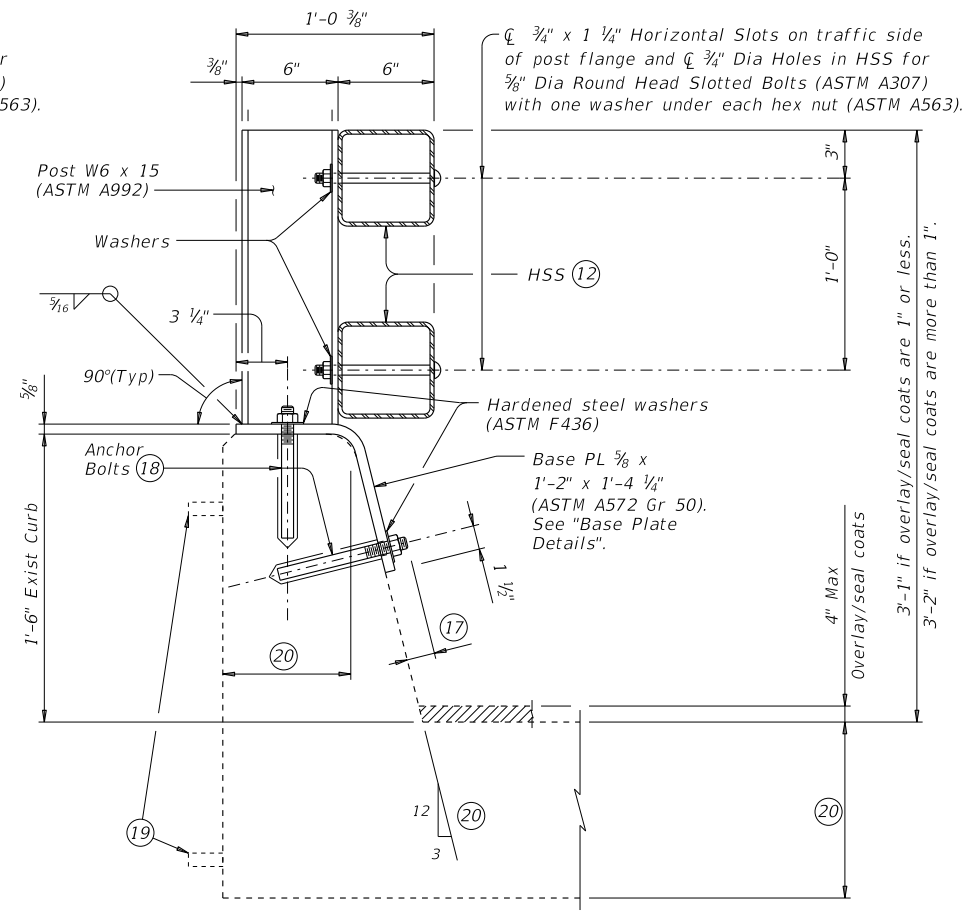


SECTION A-A OF 11" & 12" HIGH CURBS

(Showing example of 8" Min width curb, wider curbs similar)

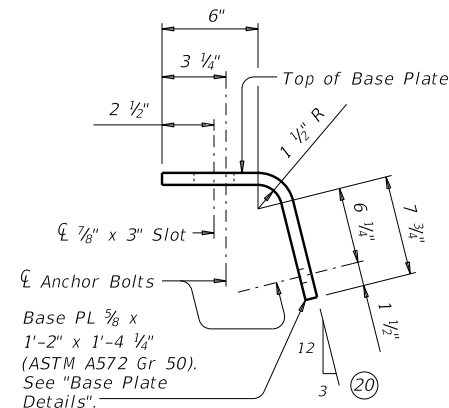


11" & 12" HIGH CURB BASE PLATE DETAIL



SECTION A-A OF 18" HIGH CURBS


(Showing example of 8" Min width curb, wider curbs similar)



18" HIGH CURB BASE PLATE DETAIL

- ⑫ HSS 6 x 6 x 1/4 (ASTM A1085 or A500 Gr C).
- ⑬ 1 3/4" Bolt Projection (Typ).
- ⑭ See "Material Notes" for anchor Bolt information.
- ⑮ Remove existing railing (including posts), cut and grind anchor bolts flush and paint ends with two coats of zinc-rich paint conforming to the Item "Galvanizing".
- ⑯ See elsewhere in plans for dimensions (curb width and height, slab and overlay thickness). Slope of curb may differ from what is shown. Adjust base plate as necessary to conform to curb face geometry.

SHEET 4 OF 4



Texas Department of Transportation

Bridge Division Standard

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T131RC RAIL ON CURBS

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